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PHOSPHATANT- PUR SYSTEM (TEXTURED)

PRODUCTS

F-714 SHOP PRIMER
URKI-TEXT 2K TEXTURED TOPCOAT



FIELD OF APPLICATION

System designed for quick paint process, due to the quick drying time in the F-714, with a textured finish. Designed for painting machinery and cast iron parts, electric panels, security boxes, etc.

F-714 is commonly used as a body shop primer due to its rust protection properties. Weldable with no toxic

fumes. Not recoatable with Polyester putties.

URKI-TEXT offers a great variety of textured effect modifying the application conditions. Excellent physico-chemical RESISTANCE. Can be mixed both with Hardener E-225 (outdoors) or E-277 (indoors).

PHYSICAL PROPERTIES

| | F-714 | Urki-Text |
|-------------------------------------|--|--------------------------------|
| Type of product | Modified Vinyl | Acrylic- Polyurethane |
| Density 20° C | 0,95 - 1,00 | 1,20 - 1,35 |
| Supply viscosity at 20° C | 50 - 70 sec. Ford n° 4 | 110 - 130 KU (Stormer) |
| Solid Content (% weight) | 23 - 28% | 62 - 67% (mixed with hardener) |
| Solid Content (% volume) | 11 - 15% | 50 - 53% (mixed with hardener) |
| V.O.C. (2004/42/CE) II B. (c) (780) | 774 g/l (ready to use) | |
| V.O.C. | | 410 - 435 g/l (ready to use) |
| Color | Grey 1220, Creme 1749, Beige 1639, White 9110, Black Matt 9005 | s/m URKI-SYSTEM |



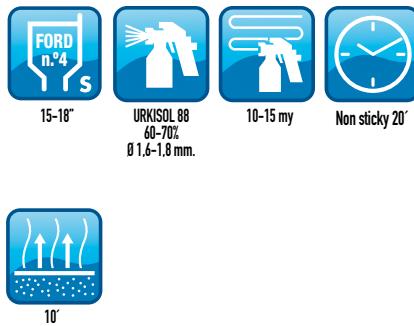
SURFACE PREPARATION: STEEL, ALUMINIUM, GALVANIZED

The surfaces should be thoroughly degreased and deoxidized.

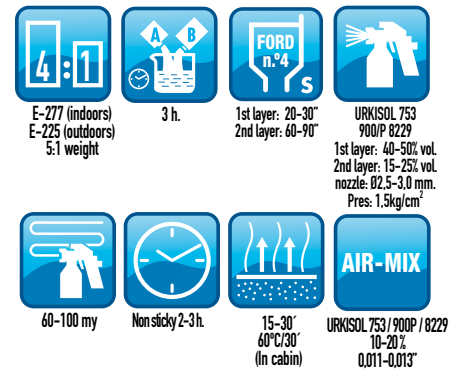
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APPLICATION F-714



URKI-TEXT



FEATURES OF DRY FILM

| | F-714 | Urki-Text |
|-------------------|------------------------------------|------------------------------------|
| Theoretical yield | 12 - 14 m ² /l. (10 my) | 6 - 6,5 m ² /l. (80 my) |
| Gloss 60 - 60° | Satin 5 -25% | Semigloss |
| Recoatibility | 1 h. | 24 h. |

RESISTANCE AND CERTIFICATES

This system resists 300 hours on the Salt Spray Test in accordance to ISO 9227:2007.



300 H SALT SPRAY TEST