

A 25



HIGH RESISTANCE MIX SYSTEM



PRODUCTS

F-29 ZINC PHOSPHATE PRIMER O/D
URKI-NATO 2K POLYURETHANE TOPCOAT

FIELD OF APPLICATION

System designed for painting metallic structures, machinery, Public Works, Commercial Vehicle, etc... with a high quality and high resistance to corrosion.

Urki-Nato offers excellent properties in hardness, elasticity, resistance to abrasive agents such as soap, fuel, grease, oil, chemical products, etc. Can be mixed both with Hardener E-225 (outdoors) or E-277 (indoors).

PHYSICAL PROPERTIES

	F-29	Urki-Nato
Type of product	Modified Alkyd - Zinc Phosphate	Polyester Polyurethane
Density 20° C	1,32 - 1,48	1,05 - 1,30
Supply viscosity at 20° C	100 - 150 seg . Ford n° 4	80 - 90 KU (Stormer)
Solid Content (% weight)	63 - 69%	55 - 67% (mixed with hardener)
Solid Content (% volume)	44 - 49%	48 - 54% (mixed with hardener)
V.O.C.	556 g/l (ready to use)	540 g/l (ready to use)
Color	Oxyd 8012, Light Creme 2020	s/m URKI-SYSTEM



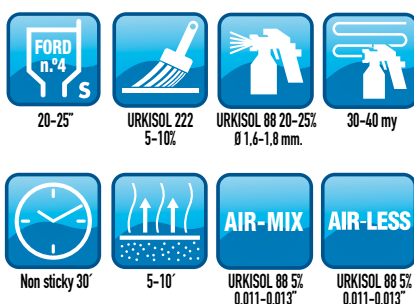
SURFACE PREPARATION: STEEL

The surfaces should be thoroughly degreased and deoxidized or shotblasted.

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APPLICATION F-29



URKI-NATO



FEATURES OF DRY FILM

	F-29
Theoretical yield	12 - 14 m ² /l. (35 my)
Gloss 60 - 60°	Matt < 5%
Recoatibility	6 - 8 h.

	Urki-Nato
Theoretical yield	12 - 13 m ² /l. (40 my)
Gloss 60 - 60°	>95%
Recoatibility	18 h. (After this time degrease). To use it as antigraffiti it needs to be sanded and degreased.

RESISTANCE AND CERTIFICATES

An independent approved Laboratory certifies that this System meets the requirements for category C3 High in accordance to ISO 12944-2 (Shotblasted Steel Sa 2½).

URKI-NATO Topcoat is classified as M-1 by an independent approved Laboratory in accordance to UNE 23727:1990.



480 H SALT SPRAY TEST



240 H HUMIDITY TEST