

PRIMER SURFACER
 UNIVERSAL PRIMER-FILLER

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Nitro-synthetic Filler used in Machine Tool Processes in order to avoid sinkages, pores or to cover up sand marks before finishing off with Enamels. As a Primer, it may be applied directly on cast iron or sanded platework. Good hiding power, levelling and quick drying, is easy to sand, and can easily be repainted, enabling very short work times.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,30 ± 0,05
Grinding Fineness (μ)	25 - 35
Supply viscosity at 20°C	120 - 150 sec. Ford nº 4
%Solids content (weight / volume)	53 % ± 2 weight; 33% ± 2 volume.
V.O.C. (g/l)	586
Type of product	Nitrosynthetic
Colour	Greenish grey 1161

SURFACE PREPARATION

For steel: Degrease and remove any rust, on 2 K Polyester Putty, directly apply after sanding. It may be repainted with URKI-LAC, URKI-RAPID, URKI-FLEX.

APPLICATION INSTRUCTIONS



20-25"
 FORD nº 4



URKISOL 300
 20-25%



30-35 my



Touch free 10'
 Tack free 30'



10-15'



1,5 h
 P-320

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	11 - 13 (25 my)
Gloss 60°-60°	Matt
Second layer	1 - 2 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.