

F-377/2
 2 K UNIVERSAL PRIMER

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

This primer is described as Universal, as it has an adhesion on all kind of metallic surfaces which are free from dirt, grease and dust. (Also for P.V.C., A.B.S., G.R.P., MELAMINE). It may be used as a single coat without any Topcoat. Good hiding power and quick drying. Specially indicated for the Tilting doors sector, bill boards...etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,28 ± 0,05
Grinding Fineness (μ)	15- 25
Supply viscosity at 20°C	50- 60 sec. Ford nº 4
%Solids content (weight / volume)	56 % ± 2 weight; 40 % ± 2 volume. (Mixture with hardener)
V.O.C. (g/l)	540 (Mixture with hardener)
Type of product	2 K Acrylic
Colour	Beige 2002, White 9110

SURFACE PREPARATION

Plastic: Degrease with Thinner nº 94; on G.R.P.: Sanding.

Metal: Degrease and deoxidize the surface.

It may be repainted with URKI-NATO, URKI-GLASS, URKI-PUR, BESA-GLASS, BESA-PUR, URKI-VOC.

APPLICATION INSTRUCTIONS



E-216
7:1 volume



6 h



20-25"
FORD nº 4



URKISOL 900/P
10-15 %



25-30 my



Touch free 15'
Tack free 30'



5-10'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 14 (25 my)
Gloss 60°-60°	Silky matt 10 - 20 %
Second layer	1 - 2 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.