

F-422 Q/D SYNTHETIC PAINT

APPLICATION

Satin Synthetic Primer. Quick drying and handling, can be used as single coat on Metal Work, Boiler, construction jobs, etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1.35 ± 0.03
Grinding Fineness (μ)	40 - 50
Supply viscosity at 20°C	100-120 sec. Ford nº 4
%Solids content (weight / volume)	65% ± 2 weight; 46% ± 2 volume.
V.O.C. (g/l)	540 (Ready to use)
Type of product	Modified Alkyd
Colour	Brown 8179, Black 9005

SURFACE PREPARATION

-Steel and Iron: Deoxidized and degreased previously.
 Recoatable with URKI-CLOR, BESA_FER, BESA-LUX, BESA-VAL, URKI-RAPID, URKI-FLEX.

APPLICATION INSTRUCTIONS



20-25" Ford nº 4



URKISOL 222
5%



Urkisol-88 ó 170
Aerograf:
20-25 %
Airless: 5-10 %



30-40 my



Tack free: 15'
Touch free: 30'
Dry: 24 h.

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 -14 (35 my)
Gloss 60°-60°	Satin 15 - 25 %
Second layer	48 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.