

**PD 3500**  
GREY PRIMER

Edition: 020 2016/06  
Cod: 305000000.00000.020

### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Primer 1 C fast air drying. Suitable for solvent sensitive substrates. It presents adhesion on ABS and PC.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,14 - 1,18
Grinding Fineness (μ)	< 15
Supply viscosity at 20°C	70 - 90 sec Ford nº 4
%Solids content (weight / volume)	43 % ± 2 weight; 22 % ± 2 volume.
Type of product	Polyurethane
Colour	Grey

### SURFACE PREPARATION

The surface must be free of grease. Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

### APPLICATION INSTRUCTIONS



16-18"  
FORD nº4



URKISOL 9012  
60%



10-15 my



5'

### FEATURES OF DRY FILM

Gloss 60°-60°	Matt
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### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.  
Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.