

**PD 3502**

LIGHT GREY PRIMER 199

Edition: 020 2016/06

Cod: 3050200000.00000.020

### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Primer 1 C fast air drying. Suitable for PA and PP / EPDM flamed.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,14 - 1,18
Grinding Fineness (μ)	20
Supply viscosity at 20°C	16 - 18" Ford n° 4
%Solids content (weight / volume)	40 % ± 2 weight; 21 % ± 2 volume.
Type of product	Acrylic
Colour	Light Grey

### SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner n° 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

### APPLICATION INSTRUCTIONS



16-18"  
FORD n°4



Do not dilute



10-15 my



5'-10'

### FEATURES OF DRY FILM

Gloss 60°-60°

Satin

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.