

PD 3506 TRANSPARENT PRIMER

TECHNICAL DATA SHEET

 BERNARDO ECENARRO, S.A.

 Ugarte Industrialdea, 147

 20720
 Azkoitia (SPAIN)

 Tel.: +34 +34 943 74 28 00

 Fax: +34 +34 943 74 06 03

 www.besa.es

Page 1 from 1

Edition: 020 2016/06 Cod: 3050600000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES" Clear primer 1 C suitable for ABS, PS, PC, PP/EPDM.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,87 - 0,91
Supply viscosity at 20°C	13 - 15 sec Ford nº 4
%Solids content (weigth / volume)	16 % ± 1 weight
Type of produtc	Acrylic
Colour	Colorless

SURFACE PREPARATION

The surface must be free of grease . Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner n^{o} 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS





URKI-SOL 300-500 50-100%





STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.