

PD 3509
FLASH PRIMER

Edition: 020 2016/06
Cod: 3050900000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Adhesion promoter for a wide variety of plastic parts in the automotive sector, furniture or other objects . Applicable on the following types: PP, PUR, PS, PA, PP-EPDM, ABS, PVC, GRP, PC.

It is suitable in patching and / or small surfaces It is very easy to apply and allows adhesion on the substrates indicated.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,85 - 0,89
Supply viscosity at 20°C	12 - 14" Ford nº 4
%Solids content (weigh / volume)	4% ± 1 weight/vol
Type of product	Modified chlorinated polyolefin
Colour	Colorless

SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

If it 's necessary sanding with sandpaper P600 and degrease to remove dust.

APPLICATION INSTRUCTIONS



12-14"



Do not dilute



2-4 my



5'



10 min

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.