

TECHNICAL DATA SHEET

 BERNARDO ECENARRO, S.A.

 Ugarte Industrialdea, 147

 20720
 Azkoitia (SPAIN)

 Tel.: +34 +34 943 74 28 00

 Fax: +34 +34 943 74 06 03

 www.besa.es

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Conductive Flash primer 1C air drying.Suitable for ABS y ABS/PC

PD 3513 CONDUCTIVE FLASH PRIMER

PHYSICAL PROPERTIES

| Density at 20ºC (g/cc) | 0,90 - 0,98 |
|-----------------------------------|--------------------|
| Supply viscosity at 20°C | 12 - 14" Ford nº 4 |
| %Solids content (weigth / volume) | 4% ± 1 weight/vol |
| Type of produtc | Polyurethane |
| Colour | Black 9005 |

SURFACE PREPARATION

The surface must be free of grease . Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner n^0 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



FEATURES OF DRY FILM

| Applied film conductivity (Mohmio) < 0 | 0,05 |
|--|------|
|--|------|

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.