

TECHNICAL DATA SHEET

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Page 1 from 1

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Conductive Flash primer 1C air drying.Suitable for ABS y ABS/PC

PD 3513 CONDUCTIVE FLASH PRIMER

PHYSICAL PROPERTIES

Density at 20ºC (g/cc)	0,90 - 0,98
Supply viscosity at 20°C	12 - 14" Ford nº 4
%Solids content (weigth / volume)	4% ± 1 weight/vol
Type of produtc	Polyurethane
Colour	Black 9005

SURFACE PREPARATION

The surface must be free of grease . Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner n^0 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



FEATURES OF DRY FILM

Applied film conductivity (Mohmio) < 0	0,05
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STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.