

PD 3550
GREY PRIMER

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Grey primer 2K drying oven with good adhesion to PA and Noryl. It can be used as wet-on-wet primer with monocoat and bicoat systems.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,23 - 1,27
Supply viscosity at 20°C	40 - 60 sec Ford n° 4
%Solids content (weight / volume)	57 % ± 2 weight; 37 % ± 2 volume.
Type of product	Polyester
Colour	Grey

SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner n° 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



E-277
100:10 weight



<6h



13-18"
FORD n°4



Urki-Sol 9010
50%



15 my



5'



80°C / 30'

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.