

**PD 3553**  
CONDUCTIVE PRIMER

Edition: 020 2016/06  
Cod: 3055300000.00000.020

### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**  
Conductive primer 2K for PP/EPDM flamed

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,98 - 1,08
Grinding Fineness (μ)	<10
Supply viscosity at 20°C	21 - 23" Ford n° 4
%Solids content (weight / volume)	30 % ± 2 weight; 15 % ± 2 volume.
Type of product	Acrylic
Colour	Grey

### SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

### APPLICATION INSTRUCTIONS



E-277  
100:10 weight



<1h



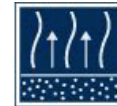
14-18"  
FORD nº4



PD 3510 BONDING  
SOLUTION  
30%



8-10 my



5-10'



80°C / 30'

(1) Can be applied wet-wet leaving flash off 6-7 min at room temperature. To paint over primer water system is required baking 30 min at 80 °C.

### FEATURES OF DRY FILM

Applied film conductivity (Mohmio)	< 0,5
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### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.  
Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.