

F-863
 QUICK DRYING PAINT

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Matt black Paint Primer which may be used as a top coat because of its attractive finish. Good adhesion on iron and steel previously degreased.

Excellent drying and hiding power, suitable for the protection of Metal work, Cast Iron, Smithery, etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,60 ± 0,05
Grinding Fineness (μ)	25 - 30
Supply viscosity at 20°C	95 - 105" Ford nº 4
%Solids content (weight / volume)	73% ± 2 weight; 49 % ± 2 volume.
V.O.C. (g/l)	498 (Ready to use) Airless Application
Type of product	Alkyd
Colour	Black matt

SURFACE PREPARATION

Iron and Steel: Previous deoxidising and degreasing

APPLICATION INSTRUCTIONS



20-25"
 FORD Nº4



URKISOL 222
 5%



URKISOL 88
 15-20%



30-40 my



Touch free 15´
 Tack free 30´



5-10´



URKISOL 88
 max.5-10%

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 15 (35 my)
Gloss 60°-60°	Matt
Second layer	24 hours

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.