

**ALFA-POX 1675 CG**  
 2K HIGH BUILD EPOXY PRIMER

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### APPLICATION

#### "USED ONLY IN INDUSTRIAL FACILITIES"

Epoxy anticorrosion primer hardened with Polyamide with a high percentage of Zinc phosphate. Excellent rust protection. Specially indicated for 2K high resistance systems, and formulated to achieve high thickness with an Airless equipment. Unlimited recoatability. Excellent adhesion on Steel, Aluminium, Galvanized as well as on Concrete.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,48 ± 0,03
Grinding Fineness (µ)	35 - 45
Supply viscosity at 20°C	100 - 120 KU (Stormer)
%Solids content (weight / volume)	70 % ± 2 weight; 50 % ± 2 volume. (Mixture with hardener)
V.O.C. (g/l)	500 (Ready to use)
Type of product	Epoxy - Polyamide
Colour	Grey 7437

### SURFACE PREPARATION

Shotblasting Sa2 ½.

Temperature >10°C and relative humidity <75%. The surface to be painted should be at least 3°C above the dew point.

### APPLICATION INSTRUCTIONS

Airless. Max 15% URKISOL 357 in Volume. With spray gun and pressure pot, maximum 20%.

Recoatable with: URKI-POX, URKI-NATO, BESA-GLASS, URKI-GLASS, ALFAPUR 3790, URKI-VOC.



Comp. A;B  
 1:1 volumen



12 h.



60-90"  
 FORD nº4



5-10%  
 Touch up



URKISOL 357  
 15-20%



70-80 my



1 h. Tack free.

### FEATURES OF DRY FILM

Theoretical yield (m <sup>2</sup> /l)	6 - 7 (75 my)
Gloss 60°-60°	Matt < 3 %
Second layer	1 - 2 h.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.