

F-714 40
 BLACK SATIN-FINISH / 40 SHOP-PRIMER

APPLICATION

1K Chrome Phosphating Primer, based on modified Polyvinilbutiral resins to achieve excellent adhesion on Steel and Light metals. Weldable.

Good rust protection, ideal as Bodysshop Primer. Quick drying, wet on wet recoatable.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,93 ± 0,03
Grinding Fineness (μ)	20 - 30
Supply viscosity at 20°C	40 - 50 sec. Ford nº 4
%Solids content (weight / volume)	22,5 % ± 2 weight; 13% ± 2 volume.
V.O.C. (g/l)	774 (Ready to use) - (2004/42/CE) IIB (C) (780)
Type of product	Modified Vinyl
Colour	Black Ral 9005

SURFACE PREPARATION

Thoroughly clean and degrease the surface.

Apply two coats for a better protection in case the surface is left for a long period of time outdoors.

APPLICATION INSTRUCTIONS

Do not apply polyester putties on phosphochromatant primers in order to avoid drying and hardener problems.

For dipping: Viscosity 20-25 sec. Ford nº 4.



15-18"
 FORD nº 4



URKISOL 88
 40-50%



10-15 my



Touch free 10´
 Tack free 20´



10´

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	8 - 9 (15 my)
Gloss 60°-60°	< 5 %
Second layer	1 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.