

F-463
PRIMER-PAINT

URKI-SYSTEM

CONVERTER: 6096 / CONV F-463

RELATION PASTE / CONV.: 15/85

Edition: 021 2014/01

Cod: 3909600000.00000.021

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Satin Synthetic Primer for the protection of Metallic Structures, Boilermaking, Forge. It also may be used as a Satin Paint for Iron and Wood.

Pleasant, low satin-finish look with good drying and adhesion properties.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,43 - 1,57
Grinding Fineness (μ)	30-35
Supply viscosity at 20°C	70 - 80 KU (Stormer)
%Solids content (weigh / volume)	73 % ± 2 weight; 52 % ± 2 volume.
V.O.C. (g/l)	495 (Ready to use)
Type of product	Modified Alkyd
Colour	URKI-SYSTEM

SURFACE PREPARATION

-Iron and Steel: Degrease and deoxidize previously.

-Wood: Brush and remove dust.

Recoatable with : BESA-VAL, URKI-RAPID, URKI-FLEX, BESA-FER, BESA-LUX and URKI-SAL .

APPLICATION INSTRUCTIONS

Dipping: Dilute at 30-35 sec.

Ford nº 4 with URKISOL-170.



25 ± 5"
FORD nº 4



URKISOL 222
5 %



URKISOL 88
20-22 %



30-40 my



Touch free 15'
Tack free 4 h.



5-10'



URKISOL 88
5 %

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	14 - 15 (35 my)
Gloss 60°-60°	15 - 20 %
Second layer	48 h. with Synthetics

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.