

F-422
 Q/D SYNTHETIC PAINT

URKI-SYSTEM
 CONVERTER: 6097 / CONV F-422
 RELATION PASTE / CONV.: 15/85

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Satin Synthetic Paint for protection of Metallic Structures, boiler-making, Smithery, Metal Work, forge, etc. Specially recommended in fast processes where a quick drying is demanded. Outstands for its good adhesion and overall features.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,35 - 1,50
Grinding Fineness (μ)	30-40
Supply viscosity at 20°C	100 - 120 sec. Ford nº 4
%Solids content (weight / volume)	70 % ± 2 weight; 50 % ± 2 volume.
V.O.C. (g/l)	540 (Ready to use)
Type of product	Modified Alkyd
Colour	URKI-SYSTEM

SURFACE PREPARATION

- Steel and Iron: Deoxidize and degrease previously.
 - Wood: Brush and remove all dust.
- Recoatable with : URKI-RAPID, URKI-CLOR, URKI-FLEX, BESA-FER, BESA-LUX and BESA-VAL.

APPLICATION INSTRUCTIONS



20-25"
 FORD nº 4



URKISOL 222
 max. 10 %



URKISOL 88
 20-25 %



30-40 my



Touch free 10'
 Dry 45'



5-10'



URKISOL 88
 5-10 %

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 14 (35 my)
Gloss 60°-60°	Satin 15 - 25 %
Second layer	1 h. or 24 h. with Synthetics

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.