

F-22
 OVEN DRYING SYNTHETIC PRIMER

URKI-SYSTEM
 CONVERTER: 6190 / CONV F-22
 RELATION PASTE / CONV.: 25/75

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Primer used in oven drying processes to enhance the rust-proof features of our URKI-DUR and URKI-DUR SAT for the painting of metal furniture, electric panels, bicycles, etc.

Also suitable as a Satin Single Coat Enamel for the painting of objects indoors.

Good adhesion on previously degreased steel.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,15 - 1,35
Grinding Fineness (µ)	25 - 30
Supply viscosity at 20°C	100 - 120 sec. Ford nº 4
%Solids content (weigh / volume)	60 - 68 % weight; 47 - 51 % volume.
V.O.C. (g/l)	436
Type of product	Alkyd-Amine
Colour	URKI-SYSTEM

SURFACE PREPARATION

On Steel: Deoxidize and degrease

For a better protection , phosphating after degreasing is recommended.

APPLICATION INSTRUCTIONS

-Dipping: Dilution at 30-35 sec. Cup Ford nº 4 with Thinner 8112.

-Electrostatic Gun: As a Spray-Gun, but only for equipments working at low resistivity.



20-25"
FORD nº 4



URKISOL 222
30-35 %



20-30 my



140 °C/20'
120 °C/30'



5-10'

CARACTERÍSTICAS DE LA PELICULA SECA

Theoretical yield (m ² /l)	18 - 20 (25 my)
Gloss 60°-60°	25 - 30 %
Second layer	Immediate
Adhesion	100 % on Steel

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.