

VD 5100
ALUMINIUM BASECOAT

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Metallic base-coat chrome/mirror evect for glass, to be applied on three layers.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,83 ± 0.02
Supply viscosity at 20°C	11 - 13 sec Ford n ⁰⁴
%Solids content (weigth / volume)	0.5-1.5% weight
Colour	Silver

SURFACE PREPARATION

The surface should be dry and free from dust, dirt, grease and oil.

It is recommended to flame the substrate.

Substrate temperature should not be higher than 40°C

APPLICATION INSTRUCTIONS

Conventional spray.

Mix well before use.

Application method: CLEARCOAT+CHROME BASE COAT+CLEARCOAT. After each layer it must be cured with temperature.



Clearcoat VD 7000 or
VA 7400



10-15my



15' / 150°C
10' / 180°C



Do not dilute



VD 5100



1-2 my



15' / 150°C
10' / 180°C



Clearcoat VD 7000 or
VA 7400



10-15my



15' / 150°C
10' / 180°C

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.