

**VD 5101**  
ALUMINIUM BASECOAT

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### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Metallic base-coat, to be recovered with clear coats: VD 7000 or VD 7020  
Wet on wet application with clear coat that must be heat cured.  
To be applied on glass.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,86 ± 0.02
Supply viscosity at 20°C	13 - 15 sec Ford n <sup>o</sup> 4
%Solids content (weight / volume)	6 - 8% weight
Colour	Grey metallic

### SURFACE PREPARATION

The surface should be dry and free from dust, dirt, grease and oil.  
It is recommended to flame the substrate.  
Substrate temperature should no be higher than 40°C

### APPLICATION INSTRUCTIONS

Conventional spray.  
Mix well before use.



Do not dilute



4-6 my



1-3'  
20-25°C



Clearcoat VD 7000 or  
VD 7020



10-15my



15' / 150°C  
10' / 180°C

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.  
Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.