

VD 5102
ALUMINIUM BASECOAT

Edition: 020 2016/06
Cod: 5010200000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Metallic base-coat, to be recovered with clear coats: VD 7000 or VD 7020
Wet on wet application with clear coat that must be heat cured.
To be applied on glass.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,83 ± 0.02
Supply viscosity at 20°C	13 - 15 sec Ford n°4
%Solids content (weigh / volume)	2-3% weight
Colour	Grey metallic

SURFACE PREPARATION

The surface should be dry and free from dust, dirt, grease and oil.
It is recommended to flame the substrate.
Substrate temperature should no be higher than 40°C

APPLICATION INSTRUCTIONS

Conventional spray.
Mix well before use.



Do not dilute



4-6 my



1-3'
20-25°C



Clearcoat VD 7000 or
VD 7020



10-15my



15' / 150°C
10' / 180°C

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.
Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.