

**PD 5201**

1K CHROME FINISH ENAMEL

Edition: 020 2016/06

Cod: 5020100000.00000.020

### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**

1C chrome effect

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,94 - 0,98
Supply viscosity at 20°C	9 - 13 sec Ford n° 4
%Solids content (weighth / volume)	5 % ± 1 weight; 3 % ± 1 volume.
Type of product	Acrylic
Colour	Chrome

### SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

### APPLICATION INSTRUCTIONS

Painting process:

1. Application of PD 3507: Transparent Primer
2. Drying air/drying oven 5 to 10 min + 30 'at 80
3. Application of PD 5201 according to data sheet
4. Drying air/drying oven 5 to 10 min + 30 'at 80
5. Application of PD 7080: Varnish chrome effect 2C
6. Drying air/drying oven 5 to 10 min + 30 'at 80



9-13"  
FORD nº4



URKISOL 9014  
100%



2-4 my



5'

**Note:** PD 5201 has no surface resistances and it is sensitive even to touch, therefore, must be protected with a topcoat.

### FEATURES OF DRY FILM

Gloss 60º-60º

Matt

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.  
Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.