

PD 5250
1K TWO COAT

Edition: 020 2016/06
Cod: 502500000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Bicoat 1C air drying for ABS, PC, PS y NORYL.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,95 - 0,99
Supply viscosity at 20°C	50 - 60" Ford nº 4
%Solids content (weight / volume)	34 % ± 2 weight; 26 % ± 2 volume.
Type of product	Acrylic

SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



14-18"
FORD nº4



Urki-Sol 9015
50-60%



15-20 my



5-10´

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.