

VA 5400
ALUMINIUM BASECOAT

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APPLICATION

Waterborne metallic base-coat, to be recovered waterborne with clear coats: VA 7400, VA 7405
Wet on wet application with clear coat that must be heat cured.
To be applied on glass.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,02 ± 0.02
Supply viscosity at 20°C	8.2 - 8.8
Supply viscosity at 20°C	55 - 65 KU
%Solids content (weigth / volume)	6-8% weight
Colour	Grey metallic

SURFACE PREPARATION

The surface should be dry and free from dust, dirt grease and oil
It is recommended to flame the substrate.
Substrate temperature should no be higher than 40°C.

APPLICATION INSTRUCTIONS

Conventional spray.
Mix well before use.



VA 8450
100:2 weight



Do not dilute



4-6 my



1-3'
20-25°C



Clearcoat VA 7400 or
VA 7405



10-15my



15' / 150°C
10' / 180°C

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.
Can life: **6 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.