

URKI-MIX 550
 EHS SOLID COLOR BASE COAT

URKI-MIX
 BINDER: 550/BINDER URKI-MIX
 RELATION COLOR BASES / BINDER: 67/33 VOL.

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Base coat for solvent based bi coat systems to be repainted with the different clear coats of BESA range.

Developed for the application of all solid colors of any car manufacturer worldwide, as well as motorbikes and industrial vehicle. Application in 1,5 coats. Excellent hiding power, saving in product. Good adhesion and outdoor resistance when recoated with a clear coat

For application and use in high quality bodyshop work in general.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,20
Grinding Fineness (µ)	5-10
Supply viscosity at 20°C	80 - 100 sec. Ford cup nº 4
%Solids content (weigh / volume)	35-50% weight
V.O.C. (g/l)	<670 (ready to use)
Type of product	Modified acrylic
Colour	s/m URKI-MIX

SURFACE PREPARATION

This base coat should be applied on surfaces primed with BESA-CAR, BESA-EXPRESS or BESA-WET. On old paints or paints of unknown nature, we advise to use a light coat of a 2K isolation primer.

APPLICATION INSTRUCTIONS

The application should start with a very thin layer to find out any possible mistake made during the preparation and end up with 1 or 2 layers, with 5-10 minutes of flash-off in between. In order to avoid thermoplastic problems, spray thin layers, never over 20-30 my. To minimise risks, we advise to add 10% of E-224 hardener

15-30 minutes after the application of this base coat, you spray bi-coat clear BESA-GLASS HS "anti-scratch", BESA-GLASS UHS or any other clear of BESA range indicated for this sector

Aerographic spray gun with 1,2 - 1,3 mm. ø. nozzle and 3,5-4 kg/m² of air pressure for a normal gun and 1,8 - 2 Kg/m² for HVLP.



E-224
10:1 V



15-18"
FORD nº 4



8229 Medium
3700 Slow
3725 Extra slow
55-60% Vol./weith



1 thin
2 normal



5-10'
15-25 my



Touch free 20-30'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	9 - 10 (25 my)
Gloss 60°-60°	Satin
Second layer	After 15 min. (once the surface is matt)

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.