

**VD 6630**  
2 K EPOXI TOPCOAT

Edition: 020 2016/06  
Cod: 6063000000.00000.020

### APPLICATION

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Top coat for glass. Conventional spraying.

High mechanical properties, hardness and elasticity. High chemical, G1 solution, and water resistance.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 ± 0,02
Supply viscosity at 20°C	17 - 22 sec Ford n°4
%Solids content (weight / volume)	46 % ± 2 weight
Type of product	Epoxy-Polyamide
Colour	Wide color range

### SURFACE PREPARATION

The surface should be dry and free from dust, dirt grease and oil

It is recommended to flame the substrate.

Substrate temperature should not be higher than 40°C

### APPLICATION INSTRUCTIONS

Conventional spray.

Mix well before use



E-8320  
100:60 weight



8 h.



13-15"  
FORD n°4



URKI-SOL 9041  
30-50%



10-15 my



1-3'  
20-25°C



15' / 150°C  
10' / 180°C

### FEATURES OF DRY FILM

Gloss 60°-60°	> 90
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### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.