

PD 6820

2K SINGLE COAT

Edition: 020 2016/06

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Acrylic paint with aliphatic hardener. It presents adherence to multiple plastic substrates. Good weatherability. It is used as a single layer with direct adhesion on the substrates

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,92 - 0,97
Supply viscosity at 20°C	25 - 35 sec Ford nº 4
%Solids content (weight / volume)	37 % ± 2 weight; 26 % ± 2 volume.
Type of product	Acrylic Polyurethane

SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



E-225
100:17 weight



<4h



25-35°
FORD nº4



PD 3510
Bonding solution
30 %



15-20 my



10-15'



80°C / 30'
70°C / 60'

FEATURES OF DRY FILM

Gloss 60°-60°

Satin

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.