

PD 6850
1K SINGLE COAT

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

1K single coat fast air drying. Suitable for ABS, ABS/PC, PC, ASA, PS y NORYL.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,90 - 0,94
Supply viscosity at 20°C	14 - 18 sec Ford nº 4
%Solids content (weight / volume)	21 % ± 2 weight; 12 % ± 2 volume.
Type of product	Acrylic

SURFACE PREPARATION

The surface must be free of grease .Perform degreasing and make a careful manipulation of the surface. Degrease with Thinner nº 94.

If the plastic surface is not uniform, it is recommended to heat the workpiece to facilitate mold release any residual emerge to the surface and a good cleaning process

APPLICATION INSTRUCTIONS



9-13"
FORD nº4



Urki-sol 9015
100%



15-20 my



10'



20' / 60°C

(1) It can also perform the drying at room temperature for 24 hours

FEATURES OF DRY FILM

Gloss 60°-60°	Satin
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STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.
Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.