

URKI-MIX 570
2K HS ACRYLIC TOPCOAT

URKI-MIX

BINDER: 570/BINDER URKI-MIX
RELATION BASE COLOR / BINDER: 67/33 VOL.

Edition: 020 2013/02
Cod: 6757000000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Suitable for car refinsh and industrial vehicle work with good hiding power.

Outstands for its flexibility, body, gloss, levelling and very good chemical, mechanical and outdoor resistance.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,90 -1,30
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	45 - 60 sec. Ford cup nº 4
%Solids content (weigh / volume)	55-65 % weight
V.O.C. (g/l)	<520 (ready to use)
Type of product	Modified acrylic
Colour	s/m URKI-MIX

SURFACE PREPARATION

The surfaces to be painted, thoroughly degreased, must be primed with F-296/2 or F-294/2, low VOC 2k zinc phosphate epoxy primers. Then it must be sprayed on surfaces primed with BESA-CAR, BESA-EXPRESS or BESA-WET. On old paints or paints of unknown nature, we advise to use a light coat of a 2K isolation primer.

APPLICATION INSTRUCTIONS

Leave paint settle for 10-15 minutes before painting

The application should start with a very thin layer to find out any possible mistake made during the preparation and end up with 1 or 2 layers (depending on the hiding power of the color) with 10 min. of flash-off in between.

Aerographic spray gun with 1,2 - 1,3 mm. Ø nozzle and 4 Kg/m² of pressure for a normal gun and 2 - 2,5 Kg/m² for HVLP.

After the application, we advise cabine drying, starting to 40° C during 15 min. aprox. and bringing it up to 60° C during 40 min.



E-202 Fast
E-225 Slow
2:1 vol.



2 h. E-202
4 h. E-225



20-25°
FORD nº 4



8229 Medium
3700 Slow
3725 Extra slow
0-5 %



45-55 my



Touch free 1 h.
Dry 3 h. E-202
Dry 5 h. E-225



Medium wave
20'



In cabin
15'/40° C
+
40'/60° C

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FEATURES OF DRY FILM

Theoretical yield (m ² /l)	9 - 10 (50 my)
Gloss 60°-60°	> 90 %
Second layer	3 h. after cabin drying. Must be sanded previously.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.