

URKI-FLEX MET
 METALLIC SYNTHETIC ENAMEL

URKI-SYSTEM
 METALLIC BASE: 6028/0000 U-FLEX MET
 RELATION PASTE / CONV.: 10/90

Edition: 021 2013/02
 Cod: 6902800000.00000.021

APPLICATION

Bodyshop, truck cabins, agricultural machinery, motorbikes, bicycles, toys, etc.
 High quality Synthetic Enamel with good hiding power and quick drying.
 Silver Stratus Colour. By mixing it with our Universal Concentrated Pastes a wide chromatic range of metallic colours may be obtained.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,99 - 1,05
Grinding Fineness (μ)	
Supply viscosity at 20°C	90 - 100 sec. Ford nº 4
%Solids content (weight / volume)	53 % ± 1,5 weight; 45% ± 2 volume.
V.O.C. (g/l)	557 (Ready to use)- (2004/42/CE) IIB (E) (840)
Type of product	Modified Alkyd
Colour	URKI-SYSTEM

SURFACE PREPARATION

Deoxidized and degreased steel. Prime with F-282/2 2 K Zinc Rich Epoxy Primer. Fill the dents with BESA Polyester Putty range.
 Prime and finish after sanding with URKI-FLEX MET.

APPLICATION INSTRUCTIONS

Apply two crossed coats wet on wet, after a light surface covering coat.
 The Accelerator for Synthetics BESA-FILM may be used to speed up drying and to enhance the hardness of the dry film.



18-20"
 FORD nº 4



URKISOL 170
 20-25 %



30-40 my



Touch free 30'
 Tack free 3 h.

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	10 - 11 (40 my)
Gloss 60°-60°	> 90 %
Second layer	24 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.