

MARTELÉ S/H
 OVEN DRYING HAMMER EFFECT

URKI-SYSTEM

METALLIC BASE: 6126/0000 MARTELE S/H

RELATION PASTE / CONV.: 5/95

Edition: 020 2011/11

Cod: 6912600000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Decorative surface finish and masking of surface defects in the painting of the metallic furniture, motor housings, electric panels and devices, tool boxes and general machinery.

Pleasant "Hammer tone" effect with good gloss and excellent adhesion on degreased steel.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,10
Grinding Fineness (μ)	
Supply viscosity at 20°C	80 - 100 sec. Ford nº 4
%Solids content (weight / volume)	52 % ± 2 weight; 43 % ± 2 volume.
V.O.C. (g/l)	479
Type of product	Modified Alkyd
Colour	BESA Colour Chart, URKI-SYSTEM

SURFACE PREPARATION

Once the surface is thoroughly degreased, the Martele S/H can be applied; however we recommend to apply a first coat of F-714 SHOP-PRIMER, and then bake the whole.

If a higher resistance outdoors is required, prime with F-22 Oven Drying Synthetic Primer.

APPLICATION INSTRUCTIONS

Apply a first sprayed coat, with a low flow, followed by a wet coat.



60-70"
 FORD nº 4



URKISOL 400
 5 %



40-60 my



150 °C/15'
 120 °C/30'



5-10'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	8 - 9 (50 my)
Gloss 60°-60°	90 %
Adhesion	100 % on degreased steel

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.