

URKI-RID
 OVEN DRYING CREAMING ENAMEL

URKI-SYSTEM
 CONVERTER: 6131 / CONV U-RID
 RELATION PASTE / CONV.: 15/85

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Creasing effect enamel for the protection of objects where a finish with a fine and regular crease is required , drying in the oven in order to achieve it.

Used in stationary, electric equipment boxes, instrument panels, etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,01 - 1,11
Grinding Fineness (μ)	20 - 30
Supply viscosity at 20°C	105 - 125 sec. Ford nº 4
%Solids content (weight / volume)	52 - 58% weight; 45 - 47 % volume.
V.O.C. (g/l)	467
Type of product	Modified Alkyd
Colour	URKI-SYSTEM

SURFACE PREPARATION

-Steel: Degrease thoroughly the surfaces free from rust. A previous phosphatant treatment is recommended in order to enhance the protection. If this is not possible, apply a coat of F-714 SHOP-PRIMER and repaint with URKI-RID after 15-30 minutes. BAke the whole.

-Galvanized: Prime with F-714 (same as above).

APPLICATION INSTRUCTIONS

Remark: In white and pastel colours, it may go yellow.



40"
FORD nº 4



URKISOL 400
15-20 %



80-100 my



150 °C/30'



10-15'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	4,0 - 4,5 (100 my)
Gloss 60°-60°	Semi-gloss
Second layer	-
Adhesion	100 % on Steel

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.