

URKI-DUR P

OVEN DRYING SYNTHETIC ENAMEL FOR BADGES

URKI-SYSTEM

CONVERTER: 6150 / CONV U-DUR P

RELATION PASTE / CONV.: 25/75

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Topcoat for the painting of badges, key rings, costume jewellery and similar, Application with a syringe.
 High quality, excellent gloss, smoothing, hiding power, hardness and adhesion on degreased steel.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,18
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	90 - 100 sec. Ford n° 4
%Solids content (weight / volume)	52 - 63 % weight; 45 - 48 % volume.
V.O.C. (g/l)	435
Type of product	Alkyd -Amine
Colour	URKI-SYSTEM

SURFACE PREPARATION

The steel surfaces to be painted should be thoroughly degreased and deoxidized.

APPLICATION INSTRUCTIONS

Syringe: First dilute the enamel with URKISOL-500 to adapt it to a viscosity of between 80 and 90 sec. in Ford Cup N.4



80-90"
 FORD n° 4
 Syringe application



URKISOL 500



150 °C/30'



15-30'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	9 - 10 (50 my)
Gloss 60°-60°	85 - 90 %
Adhesion	Immediate after curing

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **1 year** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.