

**URKI-FIL**  
 STRING EFFECT ENAMEL

**URKI-SYSTEM**  
 CONVERTER: 6199 / CONV U-FIL  
 RELATION PASTE / CONV.: 10/90

Edition: 020 2011/11  
 Cod: 6919900000.00000.020

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Decoration in general, furniture, lamps, bicycles, bath accessories, etc.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	0,85 - 0,90
Grinding Fineness (μ)	5 - 15
Supply viscosity at 20°C	85 - 105 sec. Ford n° 4
%Solids content (weigh / volume)	15 - 20 % weight; 10 - 12 % volume.
V.O.C. (g/l)	708

**SURFACE PREPARATION**

-Wood: Prime with Polyurethane or Nitro base coat and apply URKI-POL SAT or URKI-CEL respectively, in the colour you wish for the underground.

-Steel: Prime with F-714 and apply URKI-NATO in the shade you wish for the underground; URKI-DUR or URKI-CRYL in oven drying processes.

**APPLICATION INSTRUCTIONS**

After applying the String effect it should be protected with a Clear Coat:

-F-5702 air drying

-BESA-GLASS 2 K Clear Coat: air drying or forced drying.

-URKI-CRYL oven drying varnish.



Supply viscosity



ø 2 mm  
 Pressure  
 3-3,5Kg/cm²



5-15 my



5-10'

**FEATURES OF DRY FILM**

Theoretical yield (m²/l)	10 - 12 (10 my)
Gloss 60°-60°	Satin
Second layer	10 - 15 Min.

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.