

URKI-LAC TEXT
 1 K STRUCTURES ENAMEL

URKI-SYSTEM
 CONVERTER: 6317 / CONV U-LAC TEXT
 RELATION PASTE / CONV.: 15/85

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Frequently used in the commercial vehicle for touching up of the side edges; masking casting defects, painting of machinery, etc.

Easy texture regulation. Silky Matt Gloss.

PHYSICAL PROPERTIES

| | |
|-----------------------------------|-------------------------------------|
| Density at 20°C (g/cc) | 1,16 - 1,27 |
| Grinding Fineness (μ) | 30 - 35 |
| Supply viscosity at 20°C | 100 - 110 KU (Stormer) |
| %Solids content (weight / volume) | 52 - 58 % weight; 37 - 39 % volume. |
| V.O.C. (g/l) | 529 |
| Type of product | Nitrosynthetic |
| Colour | URKI-SYSTEM |

SURFACE PREPARATION

The thoroughly degreased surfaces should first be primed with F-809, Anti-Rust Synthetic Primer.

APPLICATION INSTRUCTIONS

Remark: The Spray Gun must be pressurised. For the first layer, dilute to 70-75 % in volume with URKISOL-300 or 500 to obtain a viscosity of 20" Cup Ford n. 4 at 20°C.

For the second layer, dilute with a maximum of 5-10 %.

By modifying the viscosity of the paint, nozzle, air pressure, distance to object and application mode a variety of textures can be obtained.



1st coat: 20"
 2nd coat: max 10%
 FORD nº 4



URKISOL 500
 1st coat: 70-75 %
 2nd coat: 5-10 %



50-75 my



Touch Free 15'
 Tack Free 1 h.

FEATURES OF DRY FILM

| | |
|---------------------------------------|-------------------|
| Theoretical yield (m ² /l) | 6 - 7 (60 my) |
| Gloss 60°-60° | Satin matt Finish |

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.