

**URKI-CRACK**  
 AIR DRYING CRACK EFFECT

URKI-SYSTEM  
 CONVERTER: 6375 /CONV U-CRACK  
 RELATION PASTE / CONV.: 25/75

Edition: 020 2011/11  
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**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Decoration in general: Venetian Furniture, picture frames, statuettes, etc.  
 On metal for special decorations, petrol tanks on motorbikes, bicycle frames, etc.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	0,90 - 1,10
Grinding Fineness (μ)	10 - 15
Supply viscosity at 20°C	25 - 35 sec. Copa Ford nº 4
%Solids content (weight / volume)	15 - 30 % weight; 10 - 15 % volume.
V.O.C. (g/l)	761
Type of product	Nitrocellulose
Colour	URKI-SYSTEM

**SURFACE PREPARATION**

- Wood: Prime with Nitro Pore Covering Primer and sand carefully.
- Steel: Degrease and apply a coat of F-714 SHOP-PRIMER.

**APPLICATION INSTRUCTIONS**

Apply by spray gun on the prepared surface as described above a layer of URKI-LAC in the colour you require to contrast the cracking.  
 After 30 minutes apply a light coat of URKI-CRACK with a spray gun after diluting it to 30-40 % in volume with URKISOL-500.  
 After a few seconds, when the cracking starts to appear, apply another crossed coat to obtain the final pattern.  
 A more dramatic effect may be obtained if applied without dilution but 5-10 minutes after painting with URKI-LAC.  
 The described system should be varnished with F-5702 Glossy Acrylic Varnish or F-5702/10 Matt in order to fix the URKI-CRACK.



URKISOL 500



10-15 my



Touch Free 5'  
 Tack Free 15'

**FEATURES OF DRY FILM**

Theoretical yield (m <sup>2</sup> /l)	7 - 9 (15 my)
Gloss 60°-60°	Matt 1 - 2 %
Second layer	2 h. with Transparent Varnish

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.  
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.