

# **TECHNICAL DATA SHEET**

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Page 1 from 1

F-38 L

MATT BASECOAT FOR BI-COAT SYSTEMS

URKI-SYSTEM CONVERTER: 6500 / CONV F-38 L RELATION PASTE / CONV.: 35/65 Edition: 020 2011/11 Cod: 695000000.00000.020

## APPLICATION

#### "USE ONLY IN INDUSTRIAL FACILITIES"

Matt Basecoat for Bi-Coat sytems to be repainted with BESA-GLASS UHS and BESA-GLASS HS "Anti-scratch". Outstands for its high hiding power, no bursts and quick drying.

Recommended for high quality systems for industrial goods, agricultural machinery, etc.

 $\ensuremath{\mathsf{Excellent}}$  adhesion and resistance outdoors after repainted with a Clear Coat.

#### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,95 - 1,20
Grinding Fineness (µ)	10 - 20
Supply viscosity at 20°C	90 - 120 sec. Ford Cup nº 4
%Solids content (weigth / volume)	28 - 45 % weight; 23 - 27% volume.
V.O.C. (g/l)	682
Type of produtc	Modified Polyester
Colour	URKI-SYSTEM

#### SURFACE PREPARATION

This basecoat should be applied on surfaces primed with BESA-CAR or BESA-EXPRESS. Cover it with the Clear Coats BESA-GLASS HS "Antiscratch" or BESA-GLASS UHS.

# **APPLICATION INSTRUCTIONS**

Aerographic Spray-Gun with a 1,5 mm ø Nozzle and 3,5-4,5 kg/m<sup>2</sup>. Apply 2-3 coats, letting thinners evaporate between them.







URKISOL 900/F ó 8229 50-60 %

30 'Non Sticky

### FEATURES OF DRY FILM

Theoretical yield (m <sup>2</sup> /l)	11 - 13 (20 my)
Gloss 60°-60°	Matt < 2 %

#### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.