

**URKI-TEXT**

2 K STRUCTURED EFFECT ENAMEL

**URKI-SYSTEM**

CONVERTER: 6712 / CONV U-TEXT  
RELATION PASTE / CONV.: 15/85

Edition: 021 2017/05

Cod: 6971200000.00000.021

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Designed for painting machinery and cast iron parts, surgical equipment, electric panels, flow boxes, office material, type writers, computers, etc.

A wide variety of textures may be obtained modifying the application conditions. Excellent physico-chemical resistance.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	1,20 - 1,35
Grinding Fineness (μ)	30 - 35
Supply viscosity at 20°C	110 - 130 KU (Stormer)
%Solids content (weigh / volume)	62 - 67 % weight; 50 - 53 % volume. (Mixture with hardener)
V.O.C. (g/l)	410 - 435
Type of product	Acrylic Polyurethane
Colour	URKI-SYSTEM, RAL, UNE, NCS, etc.

**SURFACE PREPARATION**

-Steel: Thoroughly degrease and prime with Chrome-Phosphating F-714 SHOP-PRIMER, F-383/2 or F-286/2 2K Epoxy Shop-Primer, or F-282/2 2K Zinc-Phosphate Epoxy Primer.

-Galvanized: Degrease. If old, brush and degrease. Prime with F-282/2 or F-286/2.

**APPLICATION INSTRUCTIONS**

-Hardener E-225 (aliphatic) outdoors.

-Hardener E-277 (aromatic) indoors.

\*Pressurised Spray Gun Application. The type and size of the structure may be set between the two margins, modifying the viscosity of the paint, nozzle, air pressure, distance from the object and application method. The first coat is a covering coat.

\*Air mix application. The same viscosity is used in both the structured coating and the covering coating: 20-40 sec. Ford n° 4.

1st layer: 0,25-0,35 mm ø. nozzle

2nd layer: 0,35-0,45 mm ø. nozzle



5:1 weight  
4:1 volume  
Pot life: 3 h.



3 h.



1st layer: 20-30"  
Ford n° 4  
2nd layer: 60-90"  
Ford n° 4



URKISOL 753, 900/P  
or 8229  
1st layer: 40-50 %  
vol.  
2nd layer: 15-25 %  
vol.  
nozzle.: 2,5-3,0 mm  
ø  
Pres.: 1,5 Kg/cm<sup>2</sup>



60-100 my



2-3 h. Tack Free



15-30 min.  
60°C/30 min.  
(In cabin)



AIR-MIX  
URKISOL  
753/900P/8229  
10-20%  
0,011-0,013"

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### FEATURES OF DRY FILM

Theoretical yield (m <sup>2</sup> /l)	6 - 6,5 (80 my)
Gloss 60°-60°	Semigloss
Second layer	24 h.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.  
Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.