

**URKI-GLASS**

2 K GLOSSY ACRYLIC POLYURETHANE ENAMEL

**URKI-SYSTEM**

CONVERTER: 6745 / CONV U-GLASS

RELATION PASTE / CONV.: 35/65

Edition: 020 2011/11

Cod: 6974500000.00000.020

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

High quality topcoat for agricultural machinery, industrial vehicle, consumer goods, etc.

Excellent body, gloss, hardness and elasticity, as well as resistance to extreme weather conditions and aggressive environments.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	1,05 - 1,31
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	80 - 90 KU (Stormer)
%Solids content (weight / volume)	58 - 64 % weight; 48 - 51 % volume. (Mixture with hardener)
V.O.C. (g/l)	449 (Mixture with hardener)
Type of product	Polyester-Acrylic Polyurethane
Colour	URKI-SYSTEM

**SURFACE PREPARATION**

-Steel: After carefully degreasing, prime with F-282/2 Zinc Phosphate Epoxy Primer or F-286/2 Epoxy SHOP-PRIMER, faster to repaint. For less demanding processes use F-714 shop Primer.

For the painting of industrial equipment, F-284/2 Zinc Rich Epoxy Primer (on shot-blasting) or F-282/2. Then F-350/2 Epoxy Intermediate coat., and finally apply the enamel.

-Galvanized: Degrease. If it is old, Brush and degrease. Prime with F-282/2 or F-286/2.

**APPLICATION INSTRUCTIONS**

Electrostatic Gun: Only for equipments working at low resistivity; use Thinner URKISOL-222.

In summer and hot days use URKISOL-3700.

Leave paint settle 15' minutes painting.



E-225  
2:1 vol.



5 h.



20-22 "  
FORD nº 4



URKISOL 8229  
20-30 %



40-50 my



Touch Free 45'  
Tack Free 6 h.



20'



10-15'  
70°C/30'

**FEATURES OF DRY FILM**

Theoretical yield (m <sup>2</sup> /l)	12 - 13 (40 my)
Gloss 60°-60°	95 - 100 %
Second layer	18 h.

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.