

BESA-GLASS BT
 2 K METALLIC ACRYL-POLYURETHANE ENAMEL

URKI-SYSTEM
 METALLIC BASE: 6750/0000 B-GLASS BT
 RELATION PASTE / CONV.: 5-10/95-90

Edition: 020 2011/11
 Cod: 6975000000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Acrylic Polyurethane Enamel with high resistance outdoors, with Sparkle Metallic effect.
 Industrial Vehicle, bicycles, metal furniture, toys, etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,03 - 1,08
Grinding Fineness (μ)	
Supply viscosity at 20°C	95 - 115 sec. Ford nº 4
%Solids content (weight / volume)	48 - 51 % weight; 40 - 42 % volume. (Mixture with hardener)
V.O.C. (g/l)	511 (Mixture with hardener)
Type of product	Acrylic Polyurethane
Colour	URKI-SYSTEM

SURFACE PREPARATION

- Steel: Deoxidized and degreased. Prime with F-714 SHOP-PRIMER; for more demanding jobs use F-282/2 Zinc Phosphate Epoxy Primer.
- Wood: Prime with Polyurethane Pore Covering Primer followed by a careful sanding.

APPLICATION INSTRUCTIONS

Apply two crossed coats wet on wet.
 In order to obtain a very glossy finish we recommend the additional application of a coat of BESA-GLASS HS ANTI SCRATCH Clear Coat 15-30 minutes after the metallic paint.
 If repainted after 18 hours, previous sanding is recommended.
 We recommend that you leave the diluted mixture settle for 15 minutes before starting the application.



E-225
2:1 vol.



4 h.



18-20"
FORD nº 4



URKISOL 900/P
20-25 %



30-35 my



Touch Free 30'
Tack Free 3-4 h.



15'



10-15'
60°C/30'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 14 (30 my)
Gloss 60°-60°	85 - 90 %
Second layer	30-60 min. with BESA-GLASS HS ANTI SCRATCH

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.