

ALFA-PUR 3760
 2 K POLYURETHANE ENAMEL

URKI-SYSTEM

CONVERTER: 6760 / CONV A-PUR 3760
 RELATION PASTE / CONV.: 20/80 weight

Edition: 020 2013/04
 Cod: 6976000000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Indicated for the painting of machinery and industrial vehicle, both for air and in- booth drying.
 Elasticity, body, gloss and outdoor resistance.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,15
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	60 - 85 sec. Ford Cup nº 4
%Solids content (weigh / volume)	47 - 53 % weight; 40 - 42 % volume. (Mixture with hardener)
V.O.C. (g/l)	513 (Mixture with hardener)
Type of product	Polyester - Polyurethane
Colour	URKI-SYSTEM

SURFACE PREPARATION

- Steel: The surfaces to be painted, thoroughly degreased must be primed with F-290/2, F-294/2 or F-296/2 2 K Zinc Phosphate Epoxy Primers.
 For a higher rust protection, Sa 2,5 is required.
- Galvanized: Degrease. If it is old, brush and degrease. Prime with F-290/2, F-294/2 oder F-296/2.

APPLICATION INSTRUCTIONS

Leave the paint settle 15´ before painting.



E-135
4:1 weight



3-4 h.



25-30 "
 FORD nº 4



URKISOL 8229
URKISOL 3700
12-17%



40-50 my



Touch Free 1 h.
Tack Free 4 h.



In cabin
15-30´
70 °C/30´

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	9 - 10 (45 my)
Gloss 60°-60°	> 90%
Second layer	3 h. after spray-booth drying

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.