

**URKI-NATO POL**

2 k POLYURETHANE ENAMEL 5/1 WEIGHT

**URKI-SYSTEM**

CONVERTER: 6770 / CONV U-NATO POL

RELATION PASTE / CONV.: 25/75

Edition: 020 2011/11

Cod: 6977000000.00000.020

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Recommended for the painting of machinery, industrial vehicles, agricultural machinery, structures both outdoors and indoors. Quick drying, hardness, elasticity, body and gloss.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	0,95 - 1,20
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	70 - 80 KU (Stormer)
%Solids content (weight / volume)	45 - 58 % weight; 38 - 42 % volume. (Mixture with hardener)
V.O.C. (g/l)	504 (Mixture with hardener)
Type of product	Polyester Polyurethane
Colour	URKI-SYSTEM

**SURFACE PREPARATION**

-Steel: The surfaces to be painted, thoroughly degreased, have to be primed with F-714 SHOP-PRIMER, F-29 or F-809 Zinc Phosphate Primer; F-282/2 2K Zinc Phosphate Epoxy Primer. or F-377/2 2K Universal Primer. If a higher resistance to rust is required.

-Galvanized: Degreased. if it is old, brush and degrease. Prime with F-282/2, F-286/2 2K Epoxy SHOP-PRIMER. or F-377/2 2K Universal Primer.

**APPLICATION INSTRUCTIONS**

Leave paint settle 15´ before painting.



E-173  
5:1 weight



5 h.



20-22 " FORD nº 4



URKISOL  
900/P or 8229  
6-8 %



35-45 my



Touch Free 30´  
Tack Free 3 h.



15´



10-15´  
70 °C/30´

**FEATURES OF DRY FILM**

Theoretical yield (m <sup>2</sup> /l)	9 - 10 (40 my)
Gloss 60°-60°	> 90 %
Second layer	18 h.

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.